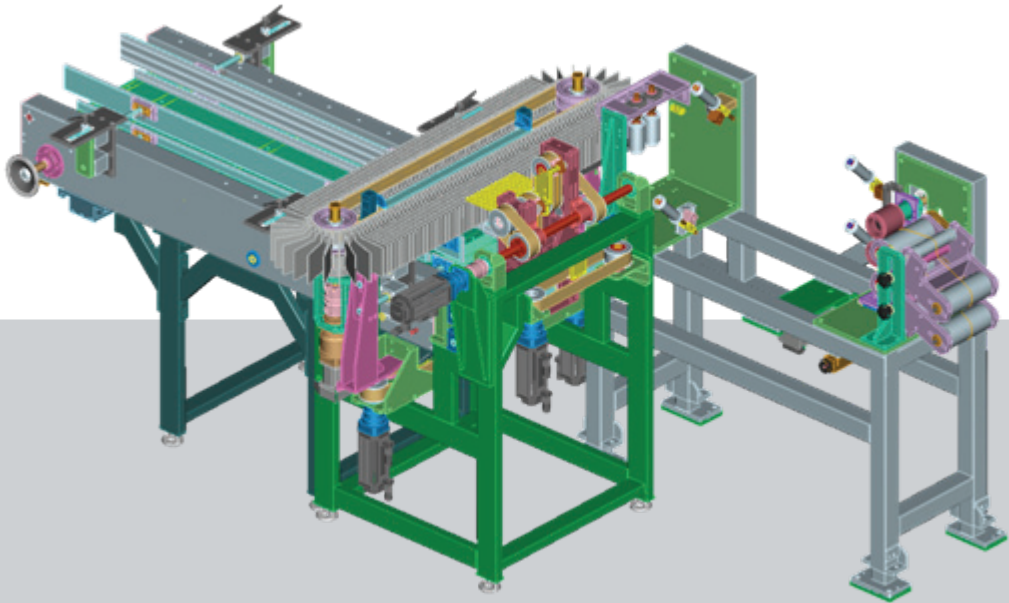


Stacker Module

Automatic Stacking and Grouping

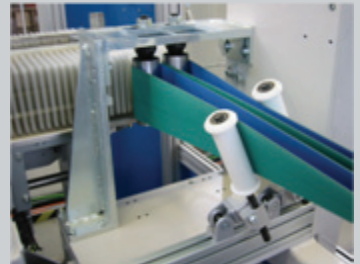


With its flexibility and high speed capability the GEVAS Stacker platform is the right solution for efficient stacking and grouping of personal care products such as:

- Baby diapers
- Femcare products
- Light incontinence products

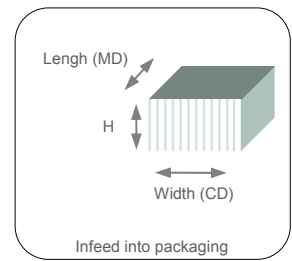
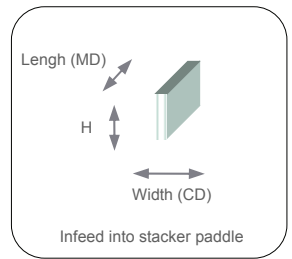
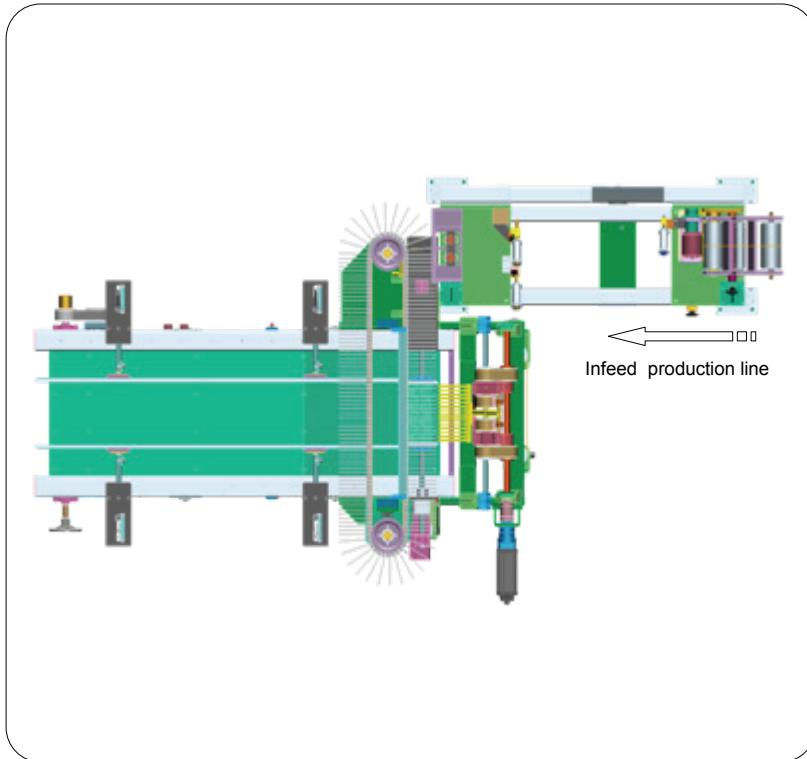
Modular design for flexible equipment setup and production specific requirements:

- GEVAS Bagger integration
- Single exit (triangle)
- Duo exit (square)
- Triple exit (square or pentagon)
- State of the art servo technology
- Operator friendly control panels
- Quality control option
- Single product ejection
- Interface flexibility to meet all converters



Stacker Module

Automatic Stacking and Grouping



Technical Data

Qualified for	femcare and lightinco products flat, folded or individual wrapped
Infeed speed	up to 1000 ppm depending on type and product
Ejection speed	up to 80 strips / min
Product configuration	
Belt options	5 ... 15mm
Products / row	@ 5 mm pitch up to 70 products / row @ 10 mm pitch up to 35 products / row
Stripping width	40 – 350 mm / row
Product sizes	
Lenght (MD)	50 – 250 mm
Height (H)	35 – 150 mm
Layout options	horizontal stacker - single exit bagger integrated with optional product compression metal detection quality control and product-reject devices
Infeed height	950 – 1100 +/- 50 mm
Motion & control	fully servo driven Allen-Bradley Kinetix or Siemens Masterdrive
Power consumption	approx. 20 KVA

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